



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2344
Job Sheet 167455



Part No: D2344

Job Qty: 6 ea

Part Name: Deck Plate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/24/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/23/17	11/23/17	0.00	0.00	Start Up Waterjet1		OK 17/12/27
100	Waterjet	6 pcs	11/23/17	11/23/17	0.11	0.97	Waterjet1		OK 17/12/27
120	QC	6 pcs	11/23/17	11/23/17	0.00	0.00	QC8		38
130	Small Fab	6 pcs	11/23/17	11/23/17	0.00	0.79	Small Fab		38-385 DAS
140	QC	6 pcs	11/23/17	11/23/17	0.00	0.00	QC5		38
150	HandFinish	6 pcs	11/23/17	11/23/17	0.00	0.33	HandFinish1		20/5/21/22 25L
155	QC	6 pcs	11/23/17	11/23/17	0.00	0.00	QC7		BE 18-01-24
160	Powdercoat	6 pcs	11/24/17	11/24/17	0.00	0.21	Powdercoat4		BE 18-01-24
170	QC	6 pcs	11/24/17	11/24/17	0.00	0.00	QC3		38
180	Packaging	6 pcs	11/24/17	11/24/17	0.00	0.00	Packaging3	ST225A	AT 9-88 18/01/24
190	QC21-SA	6 Ea	11/24/17	11/24/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per dwg prog rev: F dwg rev: F

Descriptions: 130 - 1-Deburr sharp edges 2-Countersink holes per Dwg D2344

160 - START TIME: 11:35 O.V.T: 3:00 FINISH: 12:05. M 13518

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.063	4	234	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Litter Deck Plate Kit (350)	6.223Inches $\pm$ 0.010	6.233 6.213		
2	Litter Deck Plate Kit (350)	5.598Inches $\pm$ 0.010	5.608 5.588		
3	Litter Deck Plate Kit (350)	4.869Inches $\pm$ 0.010	4.879 4.859		
4	Litter Deck Plate Kit (350)	3.889Inches $\pm$ 0.010	3.899 3.879		
5	Litter Deck Plate Kit (350)	3.096Inches $\pm$ 0.010	3.106 3.086		
6	Litter Deck Plate Kit (350)	2.891Inches $\pm$ 0.010	2.901 2.881		
7	Litter Deck Plate Kit (350)	16.973Inches $\pm$ 0.010	16.983 16.963		

Change No:
Operation:
Revision:
PART NO:

Start up Operation

D2344

Deck Plate Alt



DART
AEROSPACE
S027006

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 12/27/17
Job No: 167455

DART AEROSPACE LTD		Work Order:	167455
Description: Litter Deck Plate Kit (350)		Part Number:	D2344
Inspection Dwg: D2344 Rev: F		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
6.223	+/-0.010	6.224	1		V: 02-02	
5.598	+/-0.010	5.599	1		Topu	
4.869	+/-0.010	4.869	1			
3.889	+/-0.010	3.891	1			
3.096	+/-0.010	3.099	1			
2.891	+/-0.010	2.893	1			
16.973	+/-0.010	16.973	1			
0.450	+/-0.010	0.454	1			
4.423	+/-0.010	4.426	1			
4.723	+/-0.010	4.725	1			
1.202	+/-0.010	1.205	1			
5.869	+/-0.010	5.871	1			
4.654	+/-0.010	4.656	1			
Ø0.656	+0.005/-0.000	Ø0.656	1			
1.888	+/-0.010	1.890	1			
2.285	+/-0.010	2.289	1			
2.683	+/-0.010	2.683	1			
Ø0.171	+0.005/-0.000	Ø0.17	1			
3.491	+/-0.010	3.493	1			
Ø0.191	+0.005/-0.000	Ø0.193	1			
3.123	+/-0.010	3.125	1			
1.975	+/-0.010	1.978	1			
Ø0.128	+0.005/-0.001	Ø0.130	1			

Measured by:	DL	Audited by:	9-88	Prototype Approval:	N/A
Date:	17/12/27	Date:	JAN 17 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	
B	07.07.17	Dwg Rev. updated	KJ/JLM	
C	07.09.06	Dimensions updated per Dwg. Rev. F	KJ/JLM	AE